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[IT/IT]; Via dei Borghi, 24, I-31040 Meduna Di Livenna
(IT).

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(74) Agents: **SUSANETTO, Carlo** et al.; c/o Cantaluppi &
Partners S.r.l., Via Matteotti, 26, I-35137 Padova (IT).

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(71) Applicant (for all designated States except US): **PLAS-
TIC SYSTEMS S.P.A.** [IT/IT]; Via G. Marconi, 6, I-35010
Borgoricco (IT).

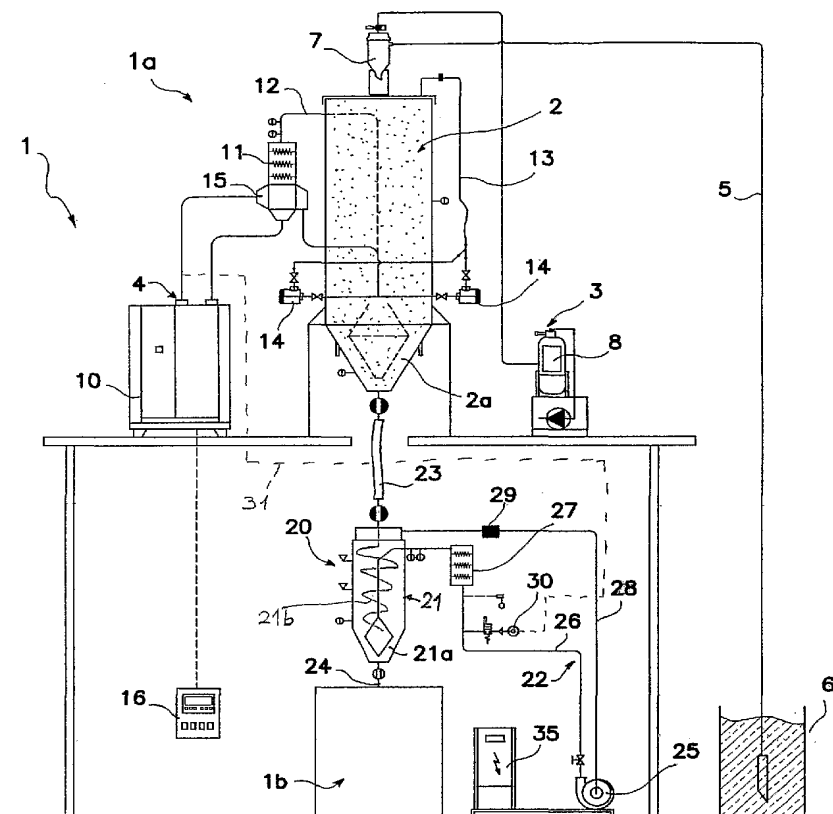
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(72) Inventor; and

(75) Inventor/Applicant (for US only): **PIVA, Rinaldo**

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(54) Title: PROCESS AND PLANT FOR DEHUMIDIFICATION, HEATING AND INJECTION MOULDING OF GRANU-
LATED PLASTICS MATERIALS



(57) Abstract: A process of dehumidification and of injection and moulding for granulated plastics materials comprises a dehumidification step (1a) in which the granules are dehumidified by contact with air at a dehumidification temperature, and a subsequent injection and moulding step (1b) in which the granules coming from the dehumidification step are heated to a moulding temperature higher than the dehumidification temperature and are then injected into a mould. Between the dehumidification step and the injection and moulding step, a heating step (20) is provided, in which the granules are heated, in a substantial absence of oxygen, to a supply temperature between the dehumidification temperature and the moulding temperature. A plant (1) operating in accordance with the process is also described.

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